



JERRY'S ROCK & GEM

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HOW TO TUMBLE

For those of you that do not know how much rock your tumbler will hold, we suggest that you weigh your tumbler barrel empty. Next you should fill the barrel 3/4 full of rock and weigh the barrel again, the difference in the two weights is the amount of rock that your barrel holds. You should round that amount to the nearest 1/2 pound. You do not need to weigh your rocks after this.

STEP 1 Fill your tumbler barrel 3/4 full of rock (no more than 3/4 no less than 2/3 full. Make sure the rock are of similar hardness. No individual rock should take up more than 1/5 of the barrel). Next add 46/70 grit, one ounce(two level tablespoons) per pound of rock. Then add enough water to come within 1/2 inch **BELOW** the top of the **ROCK**. Close the barrel and let this run for 7 days.

STEP 2 Remove the rock from the barrel and clean the drum and rock thoroughly. (**DO NOT RINSE THE GRIT DOWN YOUR DRAIN**) Although the grit are non-hazardous they will clog you drain. Next follow the same procedure as in step one, only add 120/220 grit.

STEP 3 Repeat step two, only use 400 grit.

STEP 4 Final polish. Clean the rocks and barrel as in the other steps, return the rocks to the barrel. Next add enough plastic pellets to fill up the areas between the rocks and bring the volume up to 3/4 full. Add water and polishing compound, one ounce per pound (two heaping tablespoons per pound) .

STEP 5 This step is recommended, not required. Clean the rocks and barrel as before, only this time add a "pinch" of soap (Borax laundry additive or White King D are recommended)per pound of rock. Fill the barrel with water as before and run for 24 hours.

HAPPY TUMBLING

From the GANG at Jerry's

PLEASE CALL US IF YOU HAVE ANY QUESTIONS